



Vibration / Consolidation Guidelines

<b>Model</b>	<b>Heavy Duty</b>	<b>Cruiser</b>
Engine	8 h.p. Honda	8 h.p. Honda
V.P.M.	4,800	4,800
Centrifugal Force – per bearing	452 ft lb	226 ft lb
Machine forward travel speed	2 ft/min	2 ft/min
Slump of concrete	3 in	3 in
Course Aggregate	3/4"	3/4"
Test Area Reinforcing	None	None
Internal vibration	None	None
Core Sample Consolidation*	14"	12"

\*Core sample consolidation – acceptable limits of aggregate interlock and entrapped air

\*Slab consolidation will vary depending on slump of concrete, cement content, size of aggregate and other jobsite conditions.

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