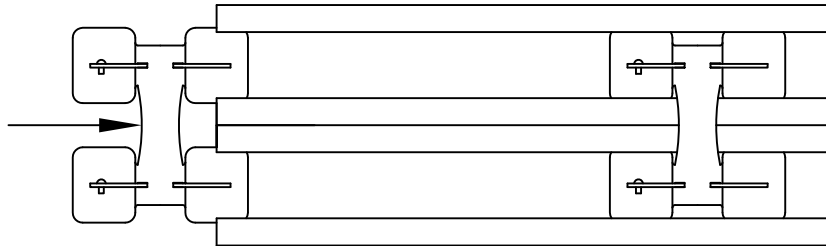


5.0 Assembly: Stacking Forms

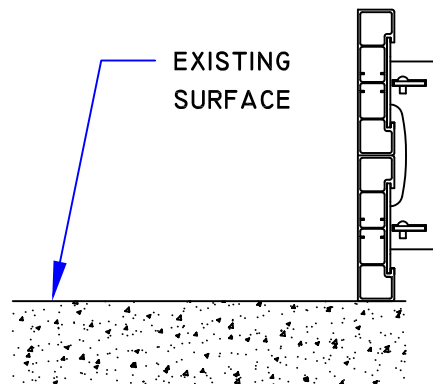
Step 3: Slide in additional pockets

Slide pockets down the channel, using your hands or feet, by pushing on the center (as shown by arrow). Typical pocket spacing is three (3) feet. (Top view shown below.)



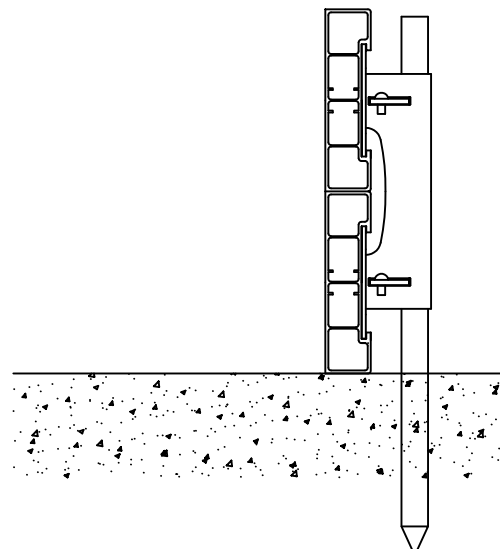
Step 4: Set form(s) in place

With pockets installed, set form(s) upright. (End view shown.)



Step 5: Install stakes (pins)

Install the stakes into the ground, and lock the wedges onto the stakes. It is recommended to use stakes that are either 3/4 inch or 7/8 inch in diameter. (End view shown; Stake should penetrate at least 12" into the ground.)



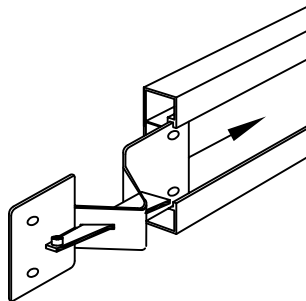
Assembly: Straight Work 6.0

Section 6 contains the following sub-sections:

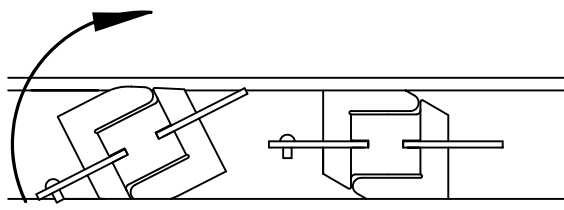
- 6.1 Flatwork
- 6.2 Curb Only
- 6.3 Curb & Gutter

Assembly: Straight Work - Flatwork 6.1

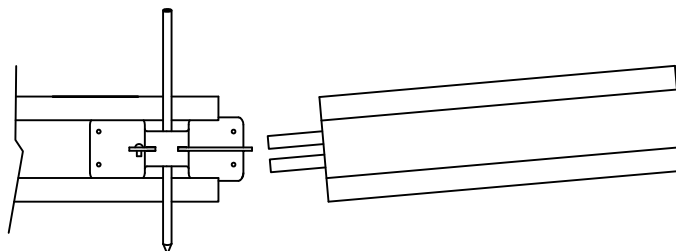
Step 1: Slide pockets: slide into form from either end.



Step 2: Add twist pockets anywhere along the form where additional support is required. *Note: recommend 3 foot spacing.*



Step 3: Join forms together using end connection as a guide.

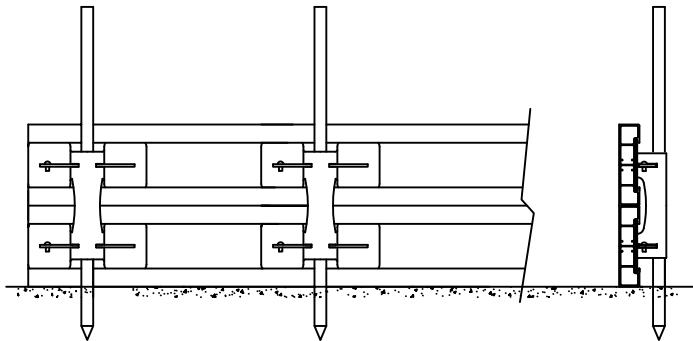


6.2 Assembly: Straight Work - Curb Only

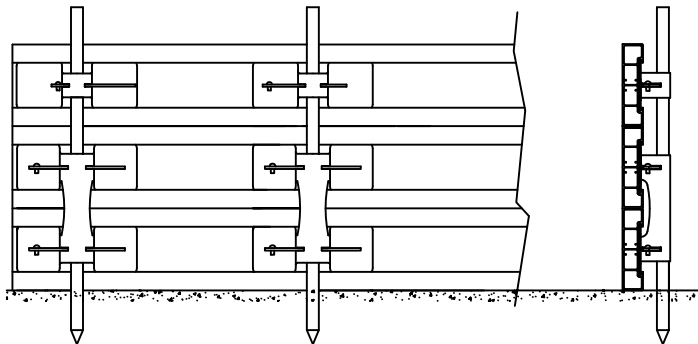
Step 1: Stack per assembly instructions for stacking forms.



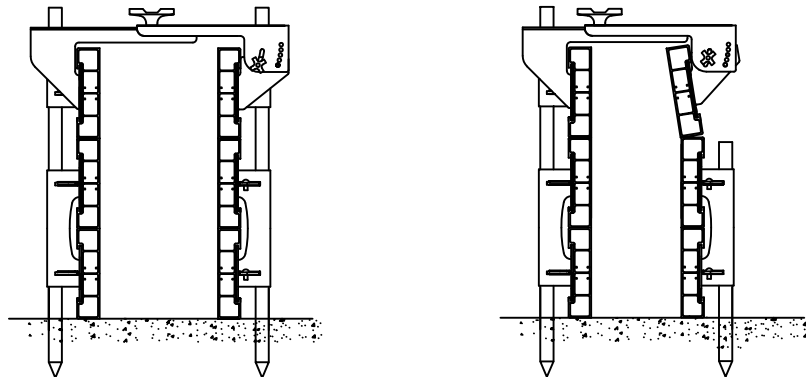
Step 2: Set the first two forms in place for the "Back" of the curb. Drive the stakes through the pockets.



Step 3: Set the top form, with slide pockets already in place, through the stakes and into the top position.

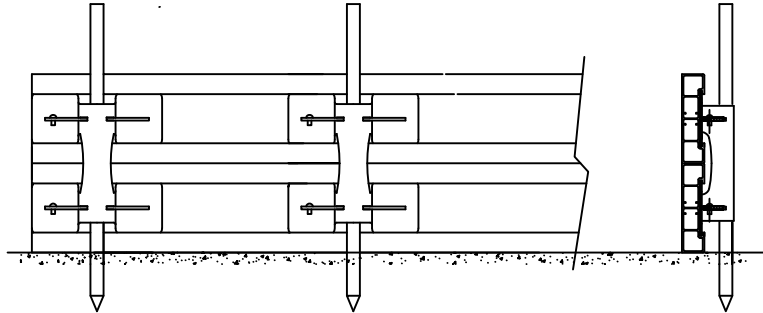


Step 4: For vertical curb or partially battered curb, use overhead hangers. (5 per 12' setup)

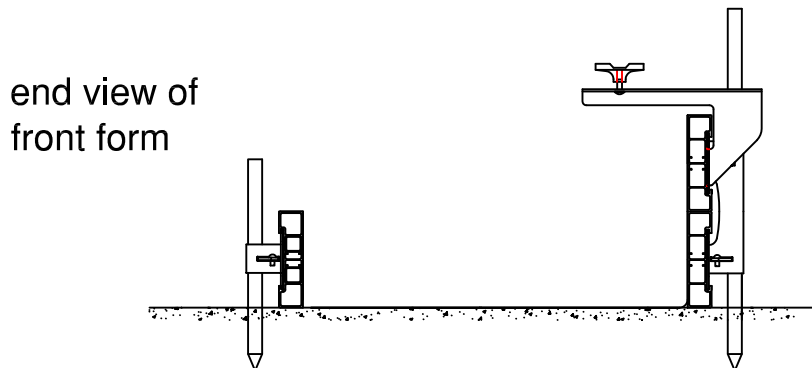


Assembly: Straight Work - Curb & Gutter 6.3

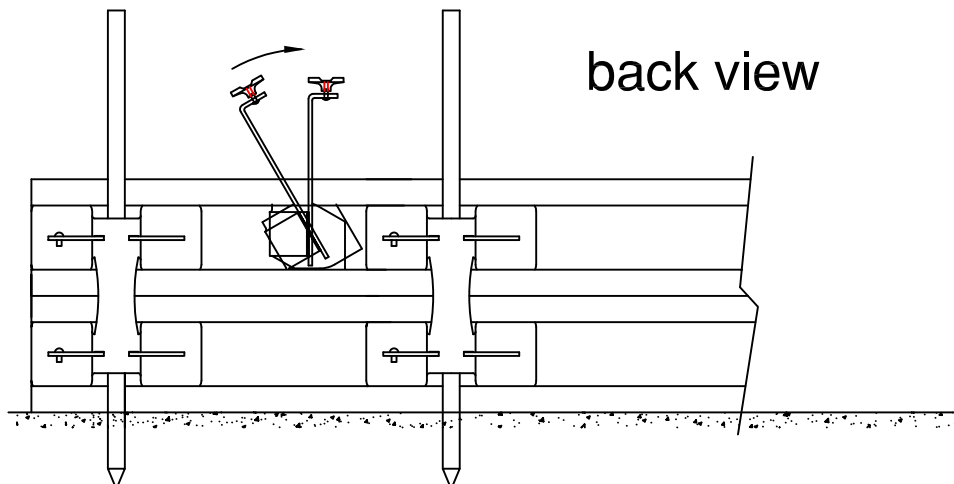
Step 1: Set the first two forms in place for the "Back" of the curb. Drive the stakes through the pockets



Step 2: Set the "front" form at the specified location; install a hanger into the "back" form.



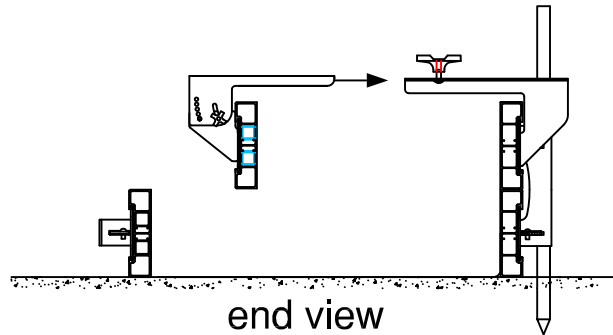
Step 3: Back view: twist-in overhead hanger. Locate the hanger close to a "pocket" for extra support.



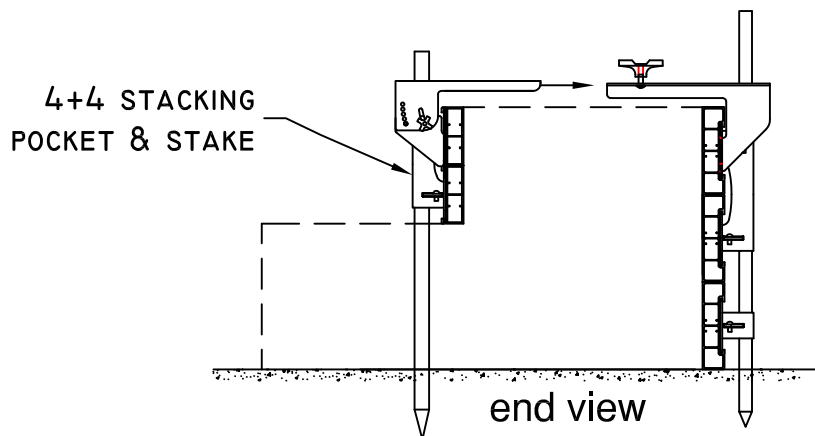
6.3 Assembly: Straight Work - Curb & Gutter

Step 4: Install hanger into the "face" form. Bring the "face" into position to match up the slots with the clamp pins. Adjust curb thickness. Tighten the clamps.

NOTE: Overhead hangers adjust for curbs between 4-1/2 and 7" thick.



Forming 8" curb face: set face with stacking pockets and stakes.



Step 5: Complete Setup: Five (5) overhead hangers per 12-foot set-up.

