



Vibration / Consolidation Guidelines

| Model | Heavy Duty | Cruiser |
|---------------------------------|--------------|--------------|
| Engine | 8 h.p. Honda | 8 h.p. Honda |
| V.P.M. | 4,800 | 4,800 |
| Centrifugal Force – per bearing | 452 ft lb | 226 ft lb |
| Machine forward travel speed | 2 ft/min | 2 ft/min |
| Slump of concrete | 3 in | 3 in |
| Course Aggregate | 3/4" | 3/4" |
| Test Area Reinforcing | None | None |
| Internal vibration | None | None |
| Core Sample Consolidation* | 14" | 12" |

*Core sample consolidation – acceptable limits of aggregate interlock and entrapped air

*Slab consolidation will vary depending on slump of concrete, cement content, size of aggregate and other jobsite conditions.

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