Fastener Set #309440 -for steel handle models.

Steel Handle Wheelbarrow 530 & 620

**ASSEMBLY INSTRUCTIONS**

- **Steel Handles**
  - Standard (#306000)
  - Extra Heavy (#307000)

- **Hand Grips**
  - #520140

- **Steel Tray**
  - 16 ga. Steel Tray
  - 620 (#350000)
  - 530 (#340000)

- **Tray Brace**
  - #309330

- **Axle Bracket**
  - #309240

- **Standard Leg Unit**
  - #309100

- **Whee/Tire**
  - Poly-U (#300900)
  - 4-Ply Pneumatic (#300200)
  - 4-Ply-U (#300900)

- **Whee/Tire (select one)**

**Fastener Set #309440**

- (4) 2-1/2" Carriage Screws (p/n 024-398)
- (6) 2" Hex Head Cap Screws (p/n 020-397)
- (2) 1" Carriage Screws (p/n 024-311)
- (1) 5/16" flange nut (p/n 040-781)
- (2) 1/2" flange nut (p/n 040-781)

**ASSEMBLY INSTRUCTIONS**

**Steel Handle Wheelbarrow 530 & 620**

**Wheel Assembly:** If bearings are not inserted in hubs, drive one into each end of hub.

**Wheel to Axle Assembly:** Put one washer inside, followed by wheel, followed by washer, followed by cotter pin. If extra washers are needed, put extra washers inside of wheel.

**Tray Support Plate, Axle, Tray Braces:** Insert two 1” carriage bolts through tray holes in legs. Place legs over bolts through tray holes. Place one end of each brace over each bolt. Apply nuts. Place tray support plate over bolts. Place one end of each brace over each bolt. Apply nuts loosely.

**Note:** Apply all nuts finger-tight only until fully assembled, then tighten with wrench.

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**STEEL HANDLE WHEELBARROW 530 & 620**